

What is claimed is:

1. A bowling pin being characterized by including a core material having a hollow portion which is made of synthetic resin, the hollow portion having opening portions, a surface skin portion made of hard synthetic resin which is molded on a surface of the core material, and caps fitted in the opening portions.

2. A bowling pin according to claim 1, wherein a recessed portion is formed in the surface skin portion and a display body which displays letters and a pattern or the like and is formed of synthetic resin is formed in the recessed portion.

3. A bowling pin according to claim 2, wherein the synthetic resin which forms the display body has resiliency.

4. A bowling pin according to claim 1, wherein the bowling pin includes a base portion, a display body which is provided to the base and displays letters, a pattern or the like, and a transparent portion which covers the display body and through which the letters, the pattern or the like of the display body can be observed, and a display portion which is constituted of a cover connected to the base is embedded in the surface skin portion in a state that a portion of the display portion is exposed.

5. A bowling pin according to claim 4, wherein the base and the cover are configured to be fitted to each other.

6. A bowling pin according to claim 4 or 5, wherein a synthetic resin which constitutes the cover has flexibility which is higher than flexibility of a synthetic resin which constitutes the base of the display body.

7. A bowling pin according to any one of claims 4 to 6, wherein the display body has an exposure portion which is exposed from the surface skin portion and an embedded portion which is arranged around the exposed portion and is embedded in the surface skin portion which is formed lower than the exposed portion by one step.

8. A bowling pin according to any one of claims 4 to 7, wherein at least one surface of the base on which the display body is arranged is colored.

9. A method of manufacturing a bowling pin being characterized in that a hollow core material having opening portions is formed by injection molding, a deformation preventing material is fitted into the inside of the hollow portion through the opening portion of the core material, the core material is set in a mold, and a surface skin portion made of a synthetic resin is formed on the core material by molding.

10. A method of manufacturing a bowling pin according to claim 9, wherein a projected display body is formed on a surface of the core material using a synthetic resin before forming the surface skin portion by molding, and the surface skin portion is formed such that the display body is exposed.

11. A method of manufacturing a bowling pin according to claim 9, wherein a recessed portion is formed on the surface skin portion and the display body is formed in the inside of the recessed portion using synthetic resin.

12. A method of manufacturing a bowling pin according to claim 10 or 11, wherein a cap which plugs the opening portion

is used as the deformation preventing material.